

## High Density Polyethylene (HDPE)

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Grade Basket - Typical Applications

| Sector               | Grade  | Technology | Density*<br>(Kg/m³)<br>ASTM<br>D1505 | MFI* (I <sub>2</sub> )<br>(g/10 min.)<br>ASTM<br>D1238 | Special Charateristics  | Typical Applications   |
|----------------------|--------|------------|--------------------------------------|--|---|--|
| Blow Moulding        | B6003  | S          | 962                                  | 0.35   | Excellent Rigidity and<br>Good Processability                     | Containers/bottles up to 20L for Oil,<br>Vanaspati & General-purpose Packaging,<br>jerry can etc.  |
|                      | B5004  | S          | 950                                  | 0.40   | Excellent ESCR and good external appearance                       | High ESCR Containers/Bottles up to 5 L for Packing of Pesticides, Surfactants, Personal care products & Cosmetics, shampoo and cable compounds etc.      |
|                      | B55H02 | S          | 955                                  | 0.20**   | Good Impact strength, Rigidity,<br>High ESCR & Low Parison Sag    | Large Containers (More than 100L) for transport &Storage of Chemicals, for blending purpose to manufacture large volume L ring barrels.                  |
|                      | B55H03 | S          | 955                                  | 0.35**   | Good Impact strength, Rigidity,<br>High ESCR & Low Parison Sag    | Medium volume Containers (upto 100L)<br>for transport & Storage of Chemicals,<br>Detergents, Lube Oil. Blow Moulded<br>Water Tanks (upto 1000L).         |
| Films                | F52H04 | S          | 952                                  | 0.25**   | Excellent Processability at<br>High Speed                         | Garment/Grocery/Merchandise Bags,<br>Disposal Waste Bags, Counter Bags,<br>Shopping bags. etc.   |
| Raffia/ Monofilament | R5504  | S          | 962                                  | 0.43   | Mechanical Strength, Low Water<br>Carry Over, Good Processability | Packing Straps, Woven Sack bags for industrial product packaging, Pond liners & Monofilament etc.  |
|                      | R5410  | G          | 954                                  | 0.90   | Excellent Processability & Tenacity                               | Raffia Tapes for Woven Sacks & Tarpaulin,<br>Knitted nets for crop protection, "Raschel"<br>sacks for vegetables, Ropes.                                 |
|                      | Y5710  | G          | 957                                  | 0.90   | Excellent Processability & Tenacity                               | Monofilament for Nets, Insect Screens,<br>Twines & Ropes, Fishing, Mosquito,<br>Agro Shade nets etc.   |
| Pipes                | P5002  | S          | 950                                  | 0.90**   | Excellent Processing-Meets PE-63<br>Requirements                  | Pipe Coating, Steel Pipe Lining and<br>Submarine Cables, PE-63 pressure pipes<br>for agriculture, sprinkler pipe   |
|                      | P51H10 | S          | 951                                  | 0.45**   | Excellent ESCR, Mechanical Strength<br>& Creep Resistance         | Pipes for Water Supply (PE-80), Civil<br>Engineering, Drainage, Water Heater,<br>Chemicals, Corrugated Tubes & Pipes,<br>Large diameter irrigation pipes |
|                      | P50H03 | S          | 950                                  | 0.28**   | Excellent ESCR, Mechanical Strength and Creep Resistance          | Large Diameter Pipes,<br>High Pressure (PE-100)<br>Pipes for agriculture,<br>Sewerage/Drainage Pipes, Water Pipes  |

















<sup>#</sup> S-Slurry Process, G - Gas phase process \* All values are given as Provisional; it should not be considered as Product Specification / Guaranteed Value. \*\*MFl at  $I_g$ .

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